



# Paint Test Equipment



Testex Replica Tape



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### Testex Replica Tape

A unique replica technique and a snap gauge enable accurate, blast-cleaned surface profile measurements. Testex Replica Tape makes Surface replicas easy to obtain and produces average maximum peak-to-valley readings that ensure optimum blasting effectiveness. Replicas can be retained for future needs.



The Replica Tape Gauge is used to measure the Testex Replica Tape replica and determine the average maximum peak-to-valley height of the blasted profile.

#### Principle

The replica film in the Testex Replica Tape consists of a layer of crushable plastic microfilm coated onto a polyester substrate of a highly uniform thickness 50µm (2mil). When compressed against a hard surface, the Microfoam collapses to about 25% of its original thickness.

During compression the foam acquires an impression of the surface against which it is burnished. The highest peaks on the test surface displace the fully compressed foam and come to rest against the polyester substrate. The deepest valleys on the test surface create the highest peaks on the replica.

This method measures an average maximum peak-to-valley profile. The anvils of the Replica Tape Gauge flatten the replica profile slightly so that the reading equates to an average maximum value.

#### Specification

Replica Tape Gauge accuracy:  $\pm 1\%$ FSD.

Temperature: Produces accurate replicas on surface temperatures of -10 to +65°C.

Storage: Do not expose the Testex Replica Tape to any extremes of temperature or daylight.

Shelf Life: The replica foam has no expiry date. The only degeneration is the adhesive on the Tape.

We would recommend that the Tape is used within a 12-month period from date of purchase.

#### Compliance

ISO 8503-5, ASTM D4417 and NACE SP0287.

## Supply

The Replica Tape Gauge is supplied in an industrial foam-filled Carrying Case with Testex Replica Tapes Coarse and X Coarse and a Burnishing Tool.

The Replica Tape Gauge Calibration Certificate with traceability to UKAS is an optional extra.



## Ordering

- |       |  |
|-------|--|
| R1001 | Testex Replica Tape Coarse (50 impressions) 20–64 $\mu$ m (0.8–2.5mils)    |
| R1002 | Testex Replica Tape X Coarse (50 impressions) 40–115 $\mu$ m (1.5–4.5mils) |
| R1004 | Replica Tape Gauge. Inc Testex Tapes Coarse & X Coarse                     |
| NR001 | Replica Tape Gauge Calibration Certificate                                 |
| NRC02 | Testex Replica Tape Conformance Certificate                                |
| RS001 | Spare Burnishing Tools (pack of 10)  |



## Paint Inspection Kit

The Testex Replica Tape is also supplied in the Paint Inspection Kit. The Paint Inspection Kit contains all the equipment for the testing of blast-cleaned steel and coating inspection using the following equipment.

Testex Replica Tape / Replica Tape Gauge. Surface Profile measurement of blast-cleaned steel.

Bresle Test. Measurement of salts and corrosion products on blast-cleaned steel.

Dust Tape Test. Assessment of the quantity and size of dust particles on blast-cleaned steel.

Dewpoint Meter. Testing for the probability of condensation on blast-cleaned steel.

Wet Film Gauge. Wet film thickness measurement of the coating.

Coating Thickness Meter. Dry film thickness measurement of the coating.

## Ordering Information

K3001. Paint Inspection Kit

NK002. Paint Inspection Kit Calibration Certificates

## Instructions

### Taking Replicas

Locate a representative area of the surface for measurement and select the appropriate grade of Testex Replica Tape based on your target profile (Coarse or X Coarse). For 20 to 64 $\mu$ m (0.8 to 2.5mil) profiles use the Coarse grade. For 38 to 115 $\mu$ m (1.5 to 4.5mil) profiles use the X Coarse grade.



Remove a single piece of Replica Tape from its release paper. The replica material is the square, white plastic film in the centre. A bulls eye circle of paper should remain behind on the release paper (this is not used in the measurement).

Apply the Replica Tape to the blast-cleaned surface and rub the Burnishing Tool over the replica film in the centre of the tape, using firm pressure. The circular cut-out will become darker as the surface is replicated. Make sure that the entire circular area has darkened uniformly.

### Measurements

Prepare the Replica Tape Gauge by cleaning the anvils and adjusting the dial to read zero on the red scale, the red scale is the thickness of the polyester substrate. The red scale automatically subtracts the thickness of the polyester substrate from all subsequent readings.

Remove the Replica Tape from the Surface and place the replica between the anvils of the Replica Tape Gauge, making sure that it is centred properly. Release the Gauge anvil gently onto the replica and measure the profile. The gauge reading is the average maximum peak-to-valley height of the blast-cleaned surface.

If a measurement with either Coarse or X Coarse grade is between 38 to 64 $\mu$ m (1.5 to 2.5mil) take a second reading with the other grade of tape and average the reading. A graphic illustrating the ranges over which averaging should and should not be applied appears on each piece of tape.

### Care

Always ensure rust paper is placed between the anvils when the Replica Tape Gauge is not in use.

# About Us

Paint Test Equipment is a global leader in the manufacture of specialist test equipment specifically for the industrial painting and coating industries for the protection of steel assets from corrosion, mainly in the oil, renewables and steel construction sectors. We have over 30 years experience and extensive knowledge in delivering practical solutions in supporting our customers with world class products for corrosion prevention.

Prevention of corrosion on steel is essential to extend the asset lifetime, optimise performance and minimise downtime for expensive maintenance work. Using Paint Test Equipment products ensures that industrial coatings are applied to the highest achievable quality standards of ISO compliance.

We supply small, medium and multinational companies with the full range of technologies and innovations in our unrivalled portfolio of products for our customers to grow their business and enhance profits through cost effective corrosion management equipment.

Paint Test Equipment is committed to providing proactive and innovative solutions to meet customer requirements for the highest quality, user friendly inspection equipment. Paint Test Equipment is the partner of choice.

Paint Test Equipment reserves the right to alter specifications without prior notice.  
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**Paint Test Equipment**

[www.paint-test-equipment.com](http://www.paint-test-equipment.com)

Tel: +44 (0)1260 275614  
e-mail: [sales@paint-test-equipment.com](mailto:sales@paint-test-equipment.com)